



Roger Milliken Center, Corporate Headquarters, Spartanburg, South Carolina



Milliken strives to reduce our footprint each day.  
We remain committed to another century of stewardship.

Ecountability means Responsibility



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## Heritage of Green Leadership



Above Right and Left: Roger Milliken Center, Corporate Headquarters, Spartanburg, South Carolina (LEED EB Registered)

Milliken's leadership advances the archetype established by third-generation Chairman Roger Milliken, who has championed stewardship with a passion for excellence throughout his tenure of more than 60 years. His example and vision shaped our sustainable policies and innovative practices respected around the world. Acknowledging our reputation, individuals representing 10,000 companies have benchmarked Milliken to understand how we implement sustainable change and improvement since 1989.

Milliken's dedication to excellence combined with respect for the Earth guides the manufacture of high performance products, steers decisions toward reduced impacts, and builds valuable relationships.

Milliken Eco360™ ensures Ecountability to the global community for our impact on the Earth. Manufacturing excellence includes our industry's only Cleaner and Greener® certification for innovative renewable energy and emissions reduction strategies. Milliken & Company manufacturing is certified carbon negative without purchased credits. All Milliken plants operate with a goal of zero waste to landfill with less than 0.3% landfills worldwide. The U.S. carpet

division has maintained zero waste from manufacturing since 1999. All manufacturing facilities are certified ISO 14001.

All carpet products are carbon neutral and PVC-free. With the world's largest textile research facility, Milliken seeks innovative applications for green buildings to reduce waste, improve IAQ and ensure extended product life. We are a founding member of U.S. Green Building Council and support World Green Building Council activities.

Through conservation and efficiency, the Milliken floor covering division has reduced its global eco-footprint by 85% over 15 years. We seek renewable energy sources like harvested methane and hydroelectric power plants. By developing less water intensive methods, Milliken reduced water consumption by approximately 50% during the same period.

Four decades of worldwide site-based environmental management systems guarantee that we remain beyond compliance for safety and environmental impacts. We maintain an annual injury rate 92% lower than the industry average. FORTUNE Magazine named Milliken to its 100 Best Companies to Work For listing four times.

Transparency and integrity benefit all. We support third-party certifications that safeguard our products in the marketplace. The Ethisphere Institute has honored Milliken as one of the World's Most Ethical Companies.



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