



Added Value, Los Angeles, California



Milliken champions global footprint reduction daily as it continues another century of stewardship.

## Ecountability means Responsibility



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## Green Manufacturing: Reducing Our Footprint



Above Right: Baker Tilly, Bristol, England

Above Left: All Makes Office Equipment Co., Omaha, Nebraska

The first step to footprint reduction is establishing your impact on the Earth. Milliken began tracking energy and water use in the 1950s before the Department of Energy and Environmental Protection Agency were even formed. Milliken's floor covering division has reduced energy and water consumption per pound of carpet by more than 50% since 1995 while increasing production through efficiencies, alternative energy and innovation.

Our global manufacturing is certified carbon negative and all products are certified carbon neutral. We maintain the industry's only Cleaner and Greener® certification for innovative renewable energy and emissions reduction strategies. Milliken & Company has reduced overall emissions by 22% over the past three years.

We design conservation into the manufacturing process. All proprietary equipment is engineered for efficiency. Water use is down per day and per pound of product manufactured, remaining mindful of quantity used and quality returned. Sensors monitor power and water. The air-conditioning system at our headquarters reuses water from fountains.

Milliken has sent zero waste to landfill from U.S. carpet manufacturing since 1999. Packaging reductions have

saved 100 million pounds of cardboard to date over traditional methods.

With more than three decades of third party energy audits, Milliken seeks renewable energy sources and innovative applications to reduce its footprint. We are contracted for more than 80% of methane harvested from the LaGrange Landfill replacing 30% of natural gas with renewable energy. This Georgia methane project removes the equivalent of 3,000 cars from the road annually. Adding our second methane project by late 2009 in South Carolina will remove the pollution emission equivalent of 13,000 vehicles.

We have used waste water treatment biosolids as a fuel source since 1994. Our South Carolina hydroelectric plant, which emits zero carbon, provides 10% of company-wide electricity annually as well as offering clean power to local communities.

We continue to expand our green energy use and reduce our dependence on fossil fuels. Our goal is to reduce energy consumption by a minimum of 5% per year. Four decades of worldwide site-based environmental management system guarantee that we are beyond compliance in setting energy and water efficiency benchmarks at locations around the globe. Our current Energy Conservation Initiative addresses specific categories to lower consumption including registering facilities with LEED®.



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