



Milliken preserves its carbon negative certification, unique to the textile industry, through renewable sources, sequestration and energy reduction.

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Certified Carbon Negative



LEFT: Milliken partners with the City of LaGrange, GA to harvest methane from the landfill to replace natural gas.

ABOVE: To Increase energy efficiency and reduce GHG, Milliken joined the EPA SmartWaySM Transportation Partnership.

Milliken & Company achieves carbon negative certification without purchasing Carbon Credits. The Leonardo Academy, respected for its work on sustainable buildings and climate change, bases Milliken's verification on quantified emissions that include **renewable energy, carbon sequestration** and **energy reduction**. Chairman Roger Milliken's passion for trees fueled our stewardship for decades and sustains our carbon negative status for the future.

Milliken Eco360 ensures accountability to our global community for the impact we have on the Earth. Our manufacturing remains carbon negative and all products are certified carbon neutral. We maintain the industry's only Cleaner and GreenerSM /Health & Climate Care certification for innovative renewable energy and emissions reduction strategies.

Milliken seeks renewable energy sources and innovative applications to reduce its footprint. We pipe more than 80% of the methane harvested from the LaGrange Landfill to our manufacturing facility. This replaces natural gas with renewable energy. This Georgia methane project removes the equivalent of 3,000 cars from the road annually. With the opening of our next project in South Carolina, the combined impact will remove the pollution emissions of 13,000 vehicles.

Waste water treatment biosolids have been used as a fuel source in our boilers since 1994. Our South Carolina hydroelectric plant, which emits zero carbon, provides 7% of company-wide electricity annually.

Our **Chain of Green** initiative works to educate the supply chain and reduce greenhouse gas (GHG) impacts for the future.

Four decades of worldwide, site-based environmental management systems guarantee that we are beyond compliance in setting efficiency benchmarks at all locations. One outcome is an 18% reduction in carbon emissions since 2005. To further increase energy efficiency and reduce GHG emissions, Milliken joined the EPA SmartWaySM Transportation Partnership.

Measurement matters. We began tracking energy in the 1950s and have more than three decades of third party energy audits. We have reduced energy consumption and related water usage 50% since 1995 while increasing production. Our Energy Conservation Initiative addresses four categories:

- 1) increasing workforce awareness
- 2) expanding alternative sources
- 3) applying technology
- 4) registering with LEED[®].

Milliken is a recognized leader in reducing chemicals on the Clean Air Act Hazardous Air Pollutant List. We completed an aggressive, voluntary program reaching 98% CFC (chlorofluorocarbons) reduction in 1990.

